

B-103 - Technical Data Sheet

BRADY B-103: CLEAR POLYESTER OVERLAMINATING TAPE

TDS erhalten von:

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TDS No. B-103

Effective Date: 26-Sep-2006

Description:

GENERAL

Material Type: Clear Polyester (1 mil film)

Finish: Glossy

Adhesive: Permanent Acrylic

APPLICATIONS

Brady B-103 is recommended for use as a clear protective overlaminate for most standard Brady label materials.

REGULATORY/AGENCY APPROVALS

Brady B-103 is RoHS compliant to 2005/618/EC MCV amendment to RoHS Directive 2002/95/EC.

SPECIAL FEATURES

B-103 can be supplied self-wound for in-line overlaminating operations, or provided on a carrier liner.

Details:

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000 -Film -Adhesive -Total	0.0010 inch (0.025 mm) 0.0015 inch (0.038 mm) 0.0025 inch (0.063 mm)
Adhesion to: -Stainless Steel	ASTM D 1000 20 minute dwell 24 hour dwell	39 oz/in (43 N/100 mm) 42 oz/in (46 N/100 mm)
Tack	ASTM D 2979 Polyken™ Probe Tack 1 second dwell	14 oz (400 g)
Tensile Strength and Elongation	ASTM D 1000 -Machine Direction	23 lbs/in (403 N/100 mm), 55%
Dielectric Strength	ASTM D 1000	5000 volts

Abrasion Test	Taber Abraser, CS-10 grinding wheels, 1000 g/arm (Fed. Std. 191A, Method 5306)	Material worn though at 3000 cycles
Application Temperature	Lower application temperature to stainless steel	50°F (10°C)

B-103 samples for Performance Properties were tested applied directly to aluminum panels and overlaminated over Brady B-619 white polyester. Samples allowed to dwell 24 hours at room temperature prior to testing.

PERFORMANCE PROPERTIES	TEST METHODS		TYPICAL RESULTS
Long Term High Service Temperature	30 days at 266°F (130°C)		Slight adhesive yellowing at 130°C, no visible effect at 110°C
Long Term Low Service Temperature	30 days at -94°F (-70°C)		No visible effect at -70°C
Humidity Resistance	30 days at 100°F (37°C), 95% R.H.		No visible effect
UV Light Resistance	30 days in UV Sunlighter™ 100		No visible effect
Weatherability	ASTM G155, Cycle 1 30 days in Xenon Arc Weatherometer		No visible effect
Salt Fog Resistance	ASTM B 117 30 days in 5% salt fog solution chamber		No visible effect
PERFORMANCE PROPERTY		CHEMICAL RESISTANCE	

Samples were tested applied directly to aluminum panels and overlaminated over Brady B-619 white polyester. Samples allowed to dwell 24 hours at room temperature prior to testing. Testing consisted of 5 cycles of 10 minute immersions in the specified chemicals followed by 30 minute recovery periods. Testing was conducted at room

temperature.

CHEMICAL REAGENTSUBJECTIVE OBSERVATION OF
VISUAL CHANGEMethyl Ethyl KetoneSlight adhesive ooze1,1,1-TrichloroethaneSlight adhesive oozeIsopropyl AlcoholNo visible effectJP-4 Jet FuelSlight adhesive oozeSAE 20 WT OilNo visible effectMil-H-5606 OilNo visible effect

Speedi Kut Cutting Oil 332	No visible effect
Gasoline	Slight adhesive ooze
Skydrol® 500B-4	Slight edge lift
Super Agitene®	No visible effect
BIOACT® EC-7R™ Terpene Cleaner	Slight adhesive ooze
Deionized Water	No visible effect
3% Alconox® Detergent	No visible effect
10% Sodium Hydroxide Solution	No visible effect
10% Sulfuric Acid Solution	No visible effect
6% Alpha 2110 at 70°C	No visible effect

Product testing, customer feedback, and history of similar products, support a customerperformance expectation of at least *two years from the date of receipt* for this product as long as this product is stored in its original packaging in an environment *below 80 degrees F (27 degrees C) and 60% RH*. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use, in their actual applications.

Trademarks:

Alconox® is a registered trademark of Alconox Co.

BIOACT® is a registered trademark of Petroferm, Inc.

EC-7RTM is a trademark of Petroferm Inc.

PolykenTM is a trademark of Testing Machines Inc.

Skydrol® is a registered trademark of the Monsanto Company

SunlighterTM is a trademark of the Test Lab Apparatus Company

Super Agitene® is a registered trademark of Graymills Corporation

ASTM: American Society for Testing and Materials (U.S.A.)

SAE: Society of Automotive Engineers (U.S.A.)

All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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> Sollten Sie noch Fragen haben, kontaktieren Sie uns bitte.

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Wir helfen Ihnen gerne weiter.